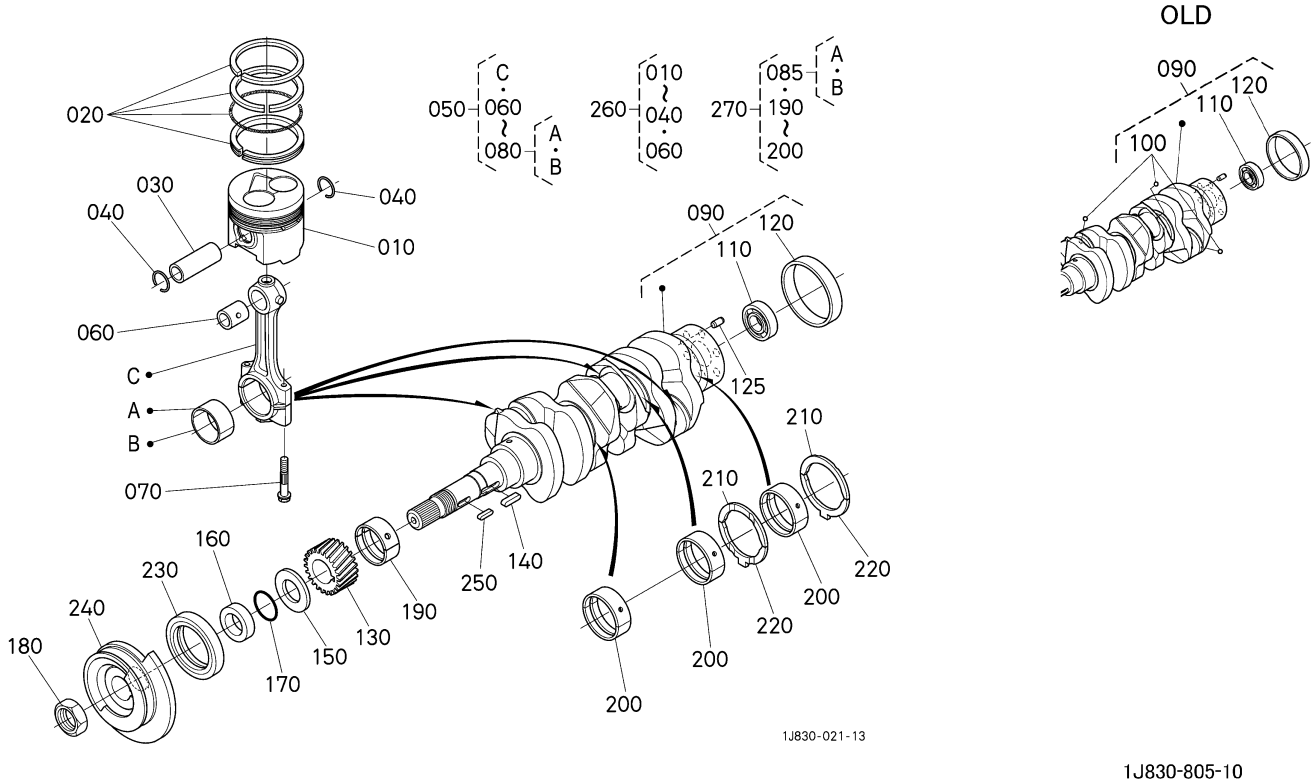


010202 PISTON AND CRANKSHAFT ## D1803-M-E3-LB5
L3800D ENGINE

Update Date: 2026/03/23
Printing Date: 2026/08/08



== Interchangeable NI Not Interchangeable >> New for Old << Old for New

No.	Part No.	Part Name	Qty	IC	Serial No./PIN	Remarks	Kg
010	1G813-21110	PISTON	3			STD	0.57
010	1G813-21900	PISTON	3			+0.25mm	0.55
020	1A091-21050	ASSY PISTON RING	3		<=7NFZ999	STD	0.055
020	W9501-41231	ASSY PISTON RING	3		<=7NFZ999	Made in Thailand	0.055
020	1A091-21054	ASSY PISTON RING	3	>>	>=7NG0001	STD	0.055
020	1A091-21090	ASSY PISTON RING	3		<=7NFZ999	+0.25mm	0.045
020	W9501-41291	ASSY PISTON RING	3		<=7NFZ999	Made in Thailand	0.045
020	1A091-21093	ASSY PISTON RING	3	>>	>=7NG0001	+0.25mm	0.045
030	1A021-21310	PISTON PIN	3				0.165
040	1G279-21330	CIR CLIP,INTERNAL	6				0.003
050	17311-22014	ROD,CONNECTING,ASSY	3				0.8
060	17331-21982	BUSH,PISTON PIN	3				0.025
070	1J700-22140	BOLT,CNCT ROD	6				0.025
080	17311-22312	METAL,CRANKPIN	3			STD/SET	0.045
085	17311-22312	METAL,CRANKPIN	3			STD/SET	0.045

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No.	Part No.	Part Name	Qty	IC	Serial No./PIN	Remarks	Kg
085	17311-22970	METAL(CRANKPIN,02)	3			-0.20mm/SET	0.05
085	17311-22980	METAL(CRANKPIN,04)	3			-0.40mm/SET	0.045
090	1G847-23016	COMP.CRANKSHAFT	1		<=7EKZ999		15.0
090	1G847-23020	CRANKSHAFT,COMP	1	>>	>=7EL0001		14.0
100	07715-00401	BALL 1/4	3		<=7EKZ999		0.001
110	08121-06002	BEARING,BALL	1				0.03
120	19202-23280	BUSH,CRANKSHAFT	1				0.09
125	1A021-23192	PIN,STRAIGHT	1				0.005
130	1A021-24110	GEAR,CRANKSHAFT	1				0.445
140	05712-00730	FEATHER KEY	1				0.011
150	15471-23312	OIL SLINGER	1				0.008
160	19202-23250	COLLAR,CRANKSHAFT	1				0.065
170	04811-10300	O RING	1				0.001
180	15221-23360	NUT,CRANKSHAFT	1				0.11
190	1A091-23472	METAL,CRANKSHAFT	1			STD	0.062
190	1A091-23910	METAL,CRANKSHAFT	1			-0.20mm	0.065
190	1A091-23920	METAL,CRANKSHAFT	1			-0.40mm	0.065
200	1A091-23482	METAL,CRANKSHAFT	3			STD/SET	0.05
200	1A091-23930	METAL,CRANKSHAFT	3			-0.20mm/SET	0.06
200	1A091-23940	METAL,CRANKSHAFT	3			-0.40mm/SET	0.065
210	1A091-23532	METAL,SIDE	2			STD	0.009
210	1A091-23950	METAL,SIDE	2			+0.20mm	0.005
210	1A091-23960	METAL,SIDE	2			+0.40mm	0.005
220	1A091-23542	METAL,SIDE	2			STD	0.009
220	1A091-23970	METAL,SIDE	2			+0.20mm	0.005
220	1A091-23980	METAL,SIDE	2			+0.40mm	0.005
230	1G896-04140	SEAL,OIL	1		<=7CVZ999		0.022

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No.	Part No.	Part Name	Qty	IC	Serial No./PIN	Remarks	Kg
230	1J826-04140	SEAL,OIL	1	>>	>=7CW0001		0.02
240	1G840-74280	PULLEY,FAN DRIVE	1				1.71
250	05712-00720	KEY, FEATHER	1				0.008
260	1G813-21772	KIT PISTON	3		<=7NFZ999	STD	0.74
260	1G813-21777	KIT PISTON	3	>>	>=7NG0001	STD	0.74
260	1G813-21782	KIT PISTON	3		<=7NFZ999	+0.25mm	0.81
260	1G813-21787	KIT PISTON	3	>>	>=7FG0001	+0.25mm	0.81
270	1G842-23752	KIT METAL,ENGINE	1			STD	0.43
270	1G842-23760	KIT METAL,ENGINE	1			-0.20mm/+0.20mm	0.58
270	1G842-23770	KIT METAL,ENGINE	1			-0.40mm/+0.40mm	0.4